

**TOP 20 MOLD MAKERS IN NORTH AMERICA**

		Mold sales (millions)	
Rank	Company	2002	2001
1	Husky Injection Molding Systems Ltd. <sup>(P)</sup> Bolton, Ontario	120.0 <sup>E</sup>	100.0 <sup>E</sup>
2	<a href="#">Wentworth Technologies Co. Ltd.</a> Mississauga, Ontario	75.0	67.0
3	Hi-Tech Mold & Engineering Inc. Rochester Hills, MI	57.0 <sup>E</sup>	55.0 <sup>E</sup>
4	H.S. Die & Engineering Inc. Grand Rapids, MI	55.0 <sup>E</sup>	N.A.
5	StackTeck Systems Inc. Brampton, Ontario	51.5	47.7
6	Triangle Tool Corp. Milwaukee, WI	48.0	45.0
7	Omega Tool Corp. Oldcastle, Ontario	47.0 <sup>E</sup>	N.A.
8	MGS Manufacturing Group Inc. Germantown, WI	43.7	43.2
9	Delta Tooling Co. Auburn Hills, MI	43.0	45.0
10	Reko International Group Inc. <sup>(P)</sup> Oldcastle, Ontario	41.0	40.0
11	Hallmark Technologies Inc. <sup>(P)</sup> Windsor, Ontario	40.0 <sup>E</sup>	40.0 <sup>E</sup>
12	Active Burgess Mould & Design Windsor, Ontario	35.0 <sup>E</sup>	40.0 <sup>E</sup>
13	Proper Mold & Engineering Inc. Warren, MI	32.0	N.A.
14	NyproMold Inc. <sup>a</sup> Clinton, MA	30.3	N.A.
15	Reddog Industries Inc. Erie, PA	26.0	30.0
16	Build-A-Mold Ltd. Windsor, Ontario	25.0 <sup>E</sup>	25.0 <sup>E</sup>
16	R&D Tool and Engineering Co. Lee's Summit, MO	25.0 <sup>E</sup>	N.A.
16	Windsor Mold Inc. Windsor, Ontario	25.0 <sup>E</sup>	N.A.
19	M2M International Ltd. Wallaceburg, Ontario	23.5	17.5
20	Tooling Tech Group Dayton, OH	21.0	23.0